NT (NT···V, NT···H, NT···XZ, NT···XZH)



# Ultracompact, state-of-the-art linear motor table NT series! Nano Linear NT is a moving magnet type linear motor table with extremely low profile.

For guiding parts of the moving table, Linear Way or Crossed Roller Way well-established in the area of miniature linear motion rolling guides is used in combination with linear motor and high-resolution linear encoder to realize highly accurate positioning.

Thanks to adoption of high-performance neodymium magnet, large thrust force can be acquired and therefore high-speed and highly responsive positioning is possible, despite its very small body. In addition, high cleanliness is realized as the mechanical contact part is only the linear motion rolling guide thanks to adoption of a landmark driving method without moving cables.

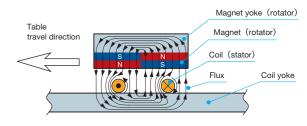
### Nano Linear NT specifications list

									ndard NT…V										
Model and size	NT3	8V10	NT3	BV18	1	NT55V2	25	N	IT55V6	35	NT80V25		5	NT80V65		NT80V120			
wodel and size	10	-	1		2	•		4			77	*		¥	*	16	4	•	
Sectional shape		38			55				80				- - -	16					
Maximum thrust N		3	;	3		25 25		25		36				36			36		
Rated thrust N		0.6		0.8		7			7		8		8			8			
Maximum load mass kg		0.5		0.5		5			5		5				5			5	
Effective stroke length mm	10	10 18				25			65		25				65		-	120	
Resolution $\mu$ m	0.1	0.5	0.5 0.1 0.5		(	0.1	0.5	C	).1	0.5	C	).1	0.5	(	0.1	0.5	С	.1	0.5
Maximum speed mm/s	270	270 500 270 500		270	1000	1300	270	1000	1300	270	1000	1300	270	1000	1300	270	1000	1300	
Positioning repeatability $\mu$ m	±(	±0.5 ±0.5		±0.5		±0.5		±0.5		±0.5		±0.5							

	ı	High accu	ıracy type ···H	;		Pic	k and p		nit		Hiç	gh thrus	st pick NT…X	and plac	ce uni	it
	NT88	H25	NT88	H65			NT80X	Z4510				N	T90XZI	H2510		
Model and size																
Sectional shape	88					210		1	5 5 5		-	(268) 260	29.5	29.5	160 (168)	10011
					X-axis Z-axis					X-axis		Z-axis				
Maximum thrust N	2	25	2	25	50		25		70		70 70					
Rated thrust N		5		5		10 2.5				Natural air cooling: 16 Air cooling: 20		•			•	
Maximum load mass kg		5		5		-			0.1			-			0.2	
Effective stroke length mm	25 65				45			10			25			10		
Resolution $\mu$ m	0.01	0.05	0.01	0.05	C	).1	0.5	0.	.1	0.5	0	.1	0.5	0.1		0.5
Maximum speed mm/s	90	400	90	400	270	1000	1300	270	800	800	270	1000	1300	270	1000	1000
Positioning repeatability $\mu$ m	±0.1 ±0.1			±0.5			±0.5		±0.5		±0.5					

# Operating principle of Nano Linear NT

Nano Linear NT is structured with magnet and optical linear encoder scale deployed as a rotator, and an air-core coil and optical linear encoder scale head deployed as a stator within its compact body. As indicated in the right figure, the coil is subject to horizontal force due to flux that always works in vertical direction by the magnet and coil yoke, and rotational flux that is generated around the coil by the coil current (Fleming's left-hand rule). By switching the coil current to certain direction corresponding to the flux direction, continuous thrust force in a certain direction can be obtained and linear motions of the rotator is maintained. Traveling and accurate positioning are performed by acceleration control by current amount and feedback by linear encoder.



1N=0.102kgf=0.2248lbs. 1mm=0.03937inch



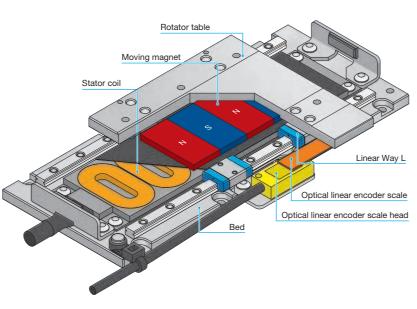
Driving method	Linear motor
Linear motion rolling guide	Linear Way(ball type) Crossed Roller Way(roller type)
Built-in lubrication part	Lubrication part "C-Lube" is built-in (except for NT38V, NT55V and NT···H)
Material of table and bed	High carbon steel
Sensor	Provided as standard

	unit: ı	mm
Positioning repeatability	±0.0001~0.0005	
Positioning accuracy	-	
Lost motion	_	
Parallelism in table motion A		
Parallelism in table motion B		
Attitude accuracy		
Straightness		
Backlash	G-	

# $NT\cdots V$

# [Standard type ]

NT···V is a linear motor table with excellent cost effectiveness realized by use of Linear Way L for miniature linear motion rolling guide in the cable guiding parts, reduction of number of parts and review of parts shapes. NT38V10, the smallest in the series, is only 11mm in sectional height, 38mm in table width and 62mm in overall length. It contributes further miniaturization of positioning mechanism. Motion network EtherCAT compatible driver and SSCNETⅢ/H compatible driver are also available and smoother and higher speed and accuracy motions are realized by streamlined wiring.



# **Points**

# Ultracompact

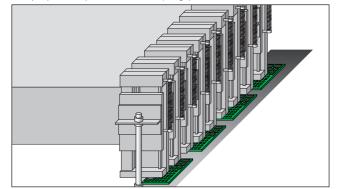
We pursued further miniaturization thoroughly. Especially, NT38V10, the smallest in the series, is only 11mm in sectional height, 38mm in table width and 62mm in overall length. The occupied space is not increased even when many tables are layered, so further miniaturization of the positioning mechanism is promoted.

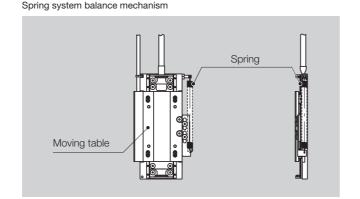
Model and size	NT38V10	NT38V18	NT55V25	NT55V65	NT80V25	NT80V65	NT80V120
Sectional shape (mm)	3:	= <del> </del>	55	4		80	9

# Compatible with vertical mounting structure

Falling of moving table in power shutdown is prevented by integration of individual spring system balance mechanism. Making use of low profile and compact characteristics of NT···V, multiple pick and place mechanism can be established.

#### Multiple pick and place mechanism (image)





Remark: Vertical mounting structure is prepared based on respective usages. As we select spring according to your use conditions, please contact IKO.

# Two-axis parallel operation

X2-table

parallel and driving with a single specific driver enables high thrust force and stable attitude accuracy.

# Performing rigid-connection of two units of NT···V arranged in

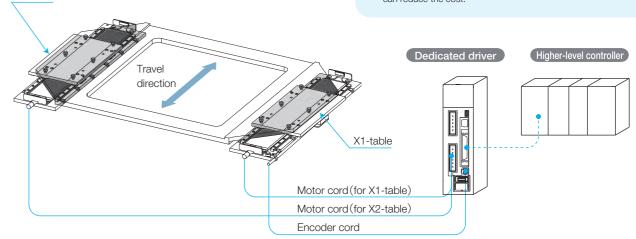
● Table delay and flame torsion are minimized, which ensures high positioning accuracy.

Driving right and left tables can minimize the table delay and flame

Features of two-axis parallel operation

Large thrust force can be obtained by two-axis driving.

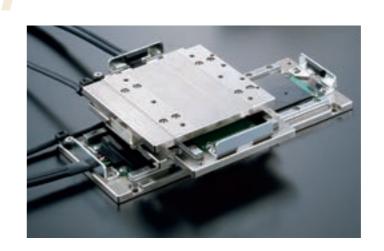
 As compared with two-axis synchronization control system, this can reduce the cost.

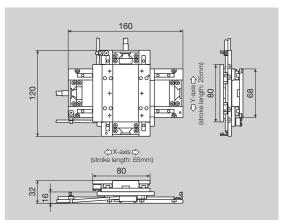


Remark: If two-axis parallel operation is required, please contact IKO.

# XY two-axis combination specification

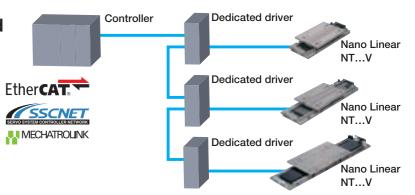
Two units of NT80V can be used in combination without any special attachment and XY-table with low profile can be easily established.





# Motion network is supported

Drivers compatible with motion network EtherCAT, SSCNET III/H, and MECHATROLINK are also available, so an advanced system with streamlined wiring can be configured.

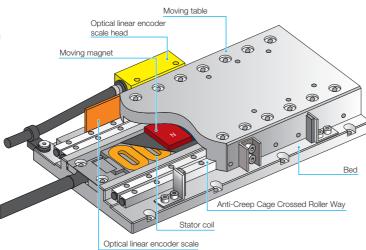


Remark: EtherCAT® is registered trademark and patented technology, licensed by BeckhoffAutomation GmbH, Germany. SSCNET III/H is a motion network communication system for servo system control developed by Mitsubishi Electric Corporation. MECHATROLINK is an open field network controlled by MECHATROLINK Members Association.

> 1N=0.102kgf=0.2248lbs. 1mm=0.03937inch

# [ High accuracy type ]

NT···H is a high-accuracy linear motor table that has realized high rigidity and smooth motions without pulsation comparative with air static pressure bearing by positioning accuracy and running straightness below 1  $\mu$ m, using roller type Anti-Creep Cage Crossed Roller Way in the table guiding parts.



# **Points**

# High attitude accuracy

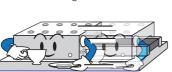
Combination of parts processed with high accuracy and Anti-Creep Cage Crossed Roller Way realizes attitude accuracy of 5 sec or less. Variations in attitude due to movement is minimized, which ensures high positioning repeatability.



# High speed stability

Speed stability is improved further thanks to smooth-motion Crossed Roller Way, coreless moving magnet type linear motor

and high-performance servo driver.



# 10.8 10mm/s speed stability (mea 10.6

Time s

Position mm

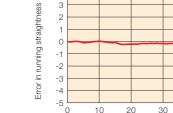
# Running straightness: 1 $\mu$ m or le

40

# High running accuracy

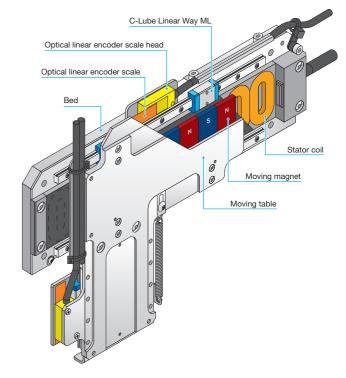
High running accuracy as good as less than  $1 \mu m$ running straightness is

realized by precise finishing and assembly of components.



# [ Pick and place unit ]

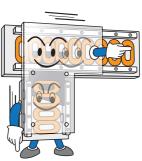
NT···XZ is a linear motor drive pick and place unit with ultra thin profile with 18mm thickness, realized by integrating X-axis moving table and Z-axis bed, using C-Lube Linear Way ML for miniature linear motion rolling guide in the table guiding parts. By entering a positioning program, you may set flexible operation patterns and change strokes according to works easily.



# **Points**

# High-tact positioning

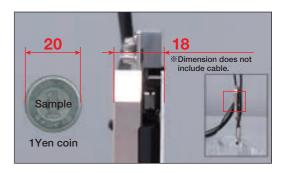
Pick & place unit of unparalleled structure with linear motor drive. Optical linear encoders are installed on both axes to realize accurate and high-tact positioning.



# Ultrathin and space saving

Ultra thin profile of 18mm thickness is realized by integrating X-axis moving table and Z-axis bed. Parallel install of four units in a space of 100mm width is possible, and such space saving arrangement contributes to improvement of efficiency.

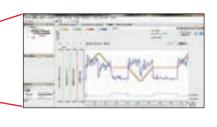




# Operation monitoring function

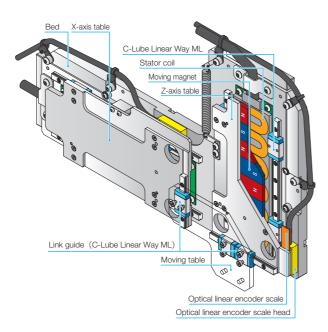
The track can be verified from PC by using the driver monitoring function.





# [ High thrust pick and place unit ]

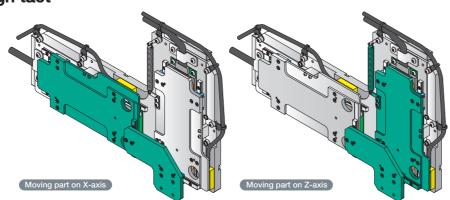
NT···XZH is a linear motor drive high thrust pick and place unit with compact integral X- and Z- axis, using C-Lube Linear Way ML for miniature linear motion rolling guide in the table guiding parts. Thanks to adoption of a system to drive moving table by using a link mechanism, it realizes both higher thrust force of the linear motor and weight reduction of the moving parts and reduces tact time. By entering a positioning program, you may set flexible operation patterns and change strokes according to works easily.

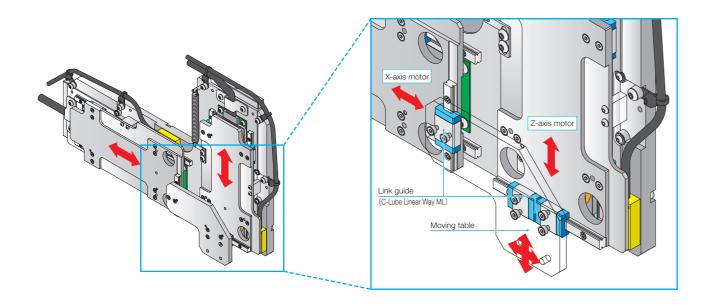


# **Points**

# High thrust and high tact

Thanks to X- and Z-axis motor located on the flat surface and adoption of a system to drive moving table by using a link mechanism, it realizes both higher thrust force of the linear motor and weight reduction of the moving parts and significantly reduces tact time.





# High resolution and high responsiveness

Performing fully-closed loop control by incorporating an optical linear encoder in both axes enables high resolution and high response.

#### Measuring condition

#### NT90XZH2510/5

Effective thrust force : X-axis; 14.8 N, Z-axis; 15.7 N

Carrying mass

Stroke : X-axis; 22 mm, Z-axis; 5 mm Acceleration / deceleration time: X-axis; 24 ms, Z-axis; 9 ms

> Actual speed of X-axis Positioning complete signal for X-axis

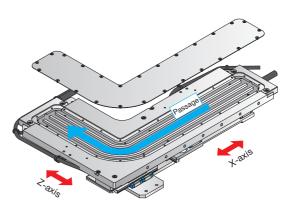
 Z-axis actual speed Enables high-Positioning complete signal for Z-axis

# speed positioning!

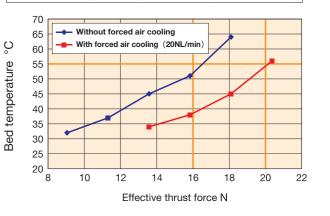
# Settling time: 2 ms, Number of cycles: 334 times/min 1500 1000 500 -1000 -1500 100 150 250 Time ms

# Air cooling

With the structure that heat-generating coils are converged at the stator, cooling and heat discharge to the mounting base are easy. When the air cooling option is specified, tact time can be shortened further.



#### NT90XZH temperature (ambient temperature: 20°C)

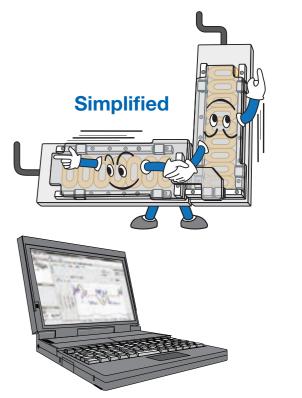


# Cableless moving parts

Though it is multi-axial unit, wiring is easy and higher cleanliness is realized by adopting cableless moving magnet system for the moving parts.

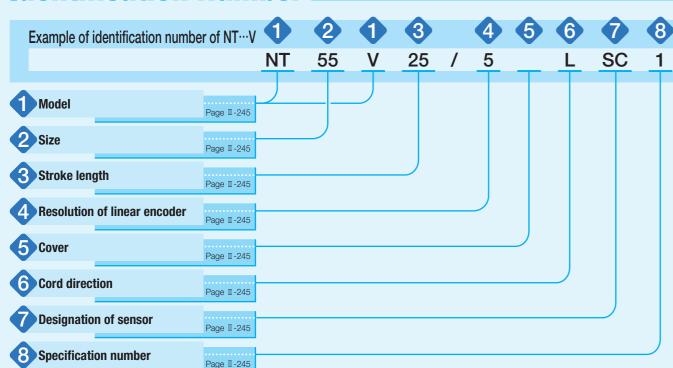
# Operation monitoring function

As with NT···XZ, the track can be verified from PC by using the driver monitoring function.

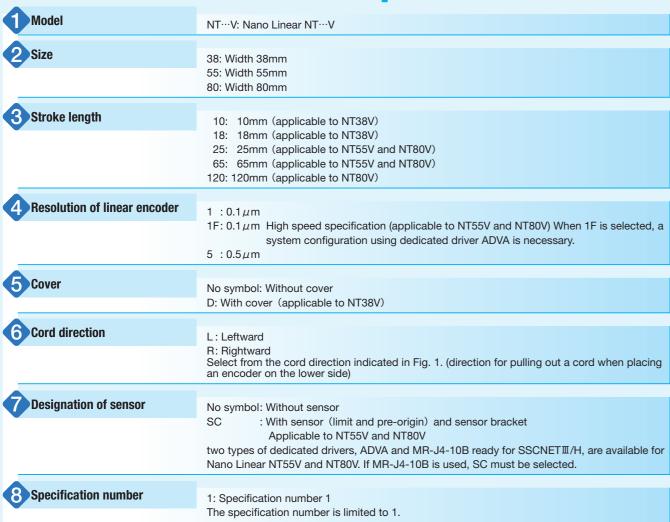


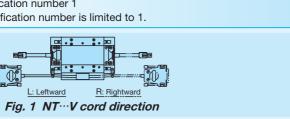
1N=0.102kaf=0.2248lbs 1mm=0.03937inch

# **Identification Number**

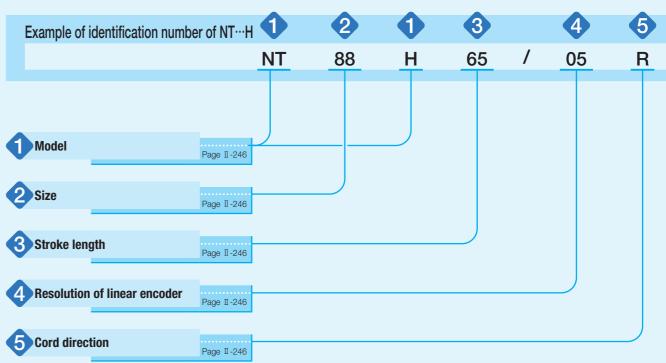


# **Identification Number and Specification**

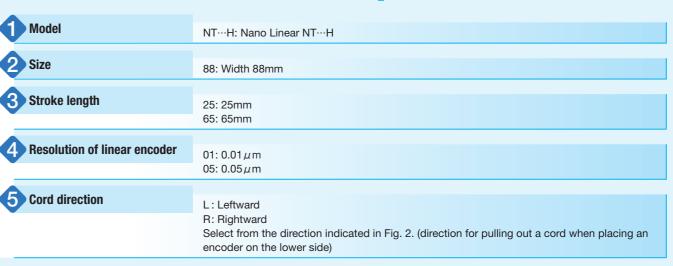


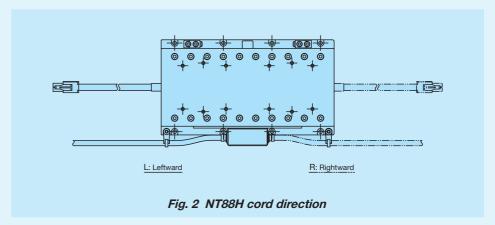


# **Identification Number**



# **Identification Number and Specification**





# 

# **Identification Number and Specification.**

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<b>A</b>							
Model	NT···XZ : Nano Linear NT···XZ						
	NT···XZH: Nano Linear NT···XZH, high thrust type						
2 Size	80: Z-axis width of 80mm (applicable to NT···XZ)						
	90: Z-axis width of 90mm (applicable to NT···XZH)						
3 X-axis stroke length	25: 25mm (applicable to NT···XZH)						
	45: 45mm (applicable to NT···XZ)						
4 Z-axis stroke length	10: 10mm						
Resolution of linear encoder	1 : 0.1μm						
	1F: 0.1 µm High speed specification						
	5 : 0.5μm						
6 Cooling type	No symbol: Natural air cooling						
	CA : Air cooling (applicable to NT···XZH)						

# **Specifications**

Table 1 Specification / Performance of NT38V

Model	el and size	NT38	3V10	NT38	3V18				
item									
Maximum thrust(1)	N		3						
Rated thrust(2)	N	0.6							
Maximum load mass	kg		0.5						
Effective stroke length	mm	1	8						
Resolution	μm	0.1	0.5	0.1	0.5				
Maximum speed	mm/s	270	500	270	500				
Positioning repeatability(3)	μm		±(	0.5					
Mass of moving table	kg	0.036 (with o	cover 0.040)	0.048 (with	cover 0.052)				
Total mass(4)	kg	0.190 (with o	cover 0.198)	0.230 (with cover 0.239)					
Ambient temperature and humidity in operation		0~40℃ · 20~80%RH(keep dewdrop free)							

Notes (1) The duration of maximum thrust is up to 1 second.

- (2) This is based on the case of mounting on a metal mating member material at an ambient temperature of 20°C.
- (3) When the temperature of the product is constant.
- (4) Mass of the cord is not included.

Table 2 Specification / Performance of NT55V

Mode	el and size		NT5	5V25		NT5	5V65		
Item			1410	0¥20	11155400				
Maximum thrust(1)	N	25							
Rated thrust(2)	N		7						
Maximum load mass	kg		5						
Effective stroke length	mm	25 65							
Resolution	μm	0	).1	0.5	(	0.5			
Maximum speed	mm/s	270	1 000(5)	1 300	270	1 000(5)	1 300		
Positioning repeatability(3)	μm			±(	0.5				
Mass of moving table	kg		0.	17		0.	17		
Total mass(4)	kg	0.42 0.5							
Ambient temperature and humidity in operation			0~40°C · 20~80%RH (keep dewdrop free)						

Notes  $\ ^{(1)}$  The duration of maximum thrust is up to 1 second.

- (2) This is based on the case of mounting on a metal mating member material at an ambient temperature of 20°C.
- (3) When the temperature of the product is constant.
- (4) Mass of the cord is not included.
- (5) Applicable to high speed specification.

Table 3 Specification / Performance of NT80V

able 5 Specification / Ferformance of N100V											
Model	and size		NT8	0V25		NT80	)V65		NT80	V120	
Item									0		
Maximum thrust(1)	N		36								
Rated thrust(2)	N		8								
Maximum load mass	kg		5								
Effective stroke length	mm		2	5		6	5	120			
Resolution	μm	(	).1	0.5	0.1		0.5	0.1		0.5	
Maximum speed	mm/s	270	1 000(5)	1 300	270	1 000(5)	1 300	270	1 000(5)	1 300	
Positioning repeatability(3)	μm					±C	).5				
Mass of moving table	kg		0.	28		0.2	28		0.4	17	
Total mass <sup>(4)</sup>	kg	0.68 0.83 1.4						1			
Ambient temperature and			0- 40°C - 20- 900/ PH (keep dewdrap free)								
humidity in operation			0~40°C · 20~80%RH (keep dewdrop free)								

Notes (1) The duration of maximum thrust is up to 1 second.

- (2) This is based on the case of mounting on a metal mating member material at an ambient temperature of 20°C.
- (3) When the temperature of the product is constant.
- (4) Mass of the cord is not included.
- (5) Applicable to high speed specification.

6 Cooling type

#### Table 4 Specification / Performance of NT···H

Mode	l and size	NT88	BH25	NT88	8H65					
Maximum thrust(1)	N		25							
Rated thrust (2)	N		5							
Maximum load mass	kg		5							
Effective stroke length	mm	2	25 65							
Resolution	μm	0.01	0.01 0.05 0.01 0.05							
Maximum speed	mm/s	90	400	90	400					
Positioning accuracy (3)	μm	1								
Positioning repeatability(4)	μm		±(	0.1						
Parallelism in motion A	μm		Į	5						
Attitude accuracy(5)	Sec		į.	5						
Straightness in vertical and	μm			1						
straightness in horizontal	μπ			•						
Mass of moving table	kg	0.	7	0	.9					
Total mass <sup>(6)</sup>	kg	1.	1.6 2							
Ambient temperature and			0~40°C ⋅ 20~80%RH (keep dewdrop free)							
humidity in operation			0 -400 - 20 - 00 - 00 - 00 - 00 - 00 - 0	(keep deward) free)						

Notes (1) The duration of maximum thrust is up to 1 second.

- (2) This is based on the case of mounting on a metal mating member material at an ambient temperature of 20℃.
- (3) The value is for the temperature of ambient and product being 20°C.
- (4) When the temperature of the product is constant.
- (5) This represents accuracy in pitching and yawing.
- (6) Mass of the cord is not included.

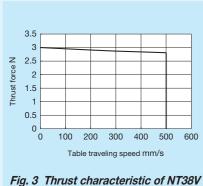
#### Table 5 Specification / Performance of NT···XZ and NT···XZH

and a opening and it is the state of the sta													
	Model and size			NT80X	(Z451)	)				NT90X	ZH251	0	
Item			X-axis		Z-axis			X-axis			Z-axis		
Maximum thrust(1)	N		50			25			70				
Rated thrust (2)	N	10			2.5			Na	Natural air cooling: 16 Air cooling(3): 20				
Maximum load mass	kg	0.1				.1			0.2				
Effective stroke length	mm	45			10		25			10			
Resolution	μm		0.1	0.5		0.1		0.1		0.5		0.1	0.5
Maximum speed	mm/s	270	1 000(7)	1 300	270	800(7)	800	270	1 000(7)	1 300	270	1 000(7)	1 000
Positioning repeatability	ν <sup>(4)</sup> μm			±(	0.5					±(	0.5		
Mass of moving table	kg		0.6(5)			0.12			0.38			0.35	
Total mass <sup>(6)</sup>	kg	1.6							2	.8			
Ambient temperature ar	nd	0~40°C·20~80%RH (keep dewdrop free)											
humidity in operation					Ü	100 20 (	J J J J I I I	тоор	actialop				

- Notes (1) The duration of maximum thrust is up to 1 second.
  - (2) This is based on the case of mounting on a metal mating member material at an ambient temperature of 20°C.
  - (3) This is under air flow of 20NL/min.
  - (4) When the temperature of the product is constant.
  - (5) Mass of moving table of Z-axis is included.
  - (6) Mass of the cord is not included.
  - (7) Applicable to high speed specification.

#### ■ Thrust characteristics of NT···V

#### NT38V



0.6 0.5 0.3 0.2 0.1

Ambient temperature °C Fig. 4 Rated thrust characteristic of NT38V Remark: This is a case when mounting on a

10

NT38V18

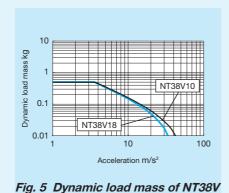
NT38V10

metal mating member material.

30

40

20



Remark: This is a value calculated based on the thrust force with table moving speed set to 500mm/s.

#### NT55V

#### Use with driver ADVA-01NL or MR-J4

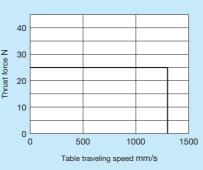


Fig. 6 Thrust characteristic of NT55V

NT55V65

1000

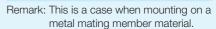
Use with driver ADVA-R5ML

NT55V25

500

# Fig. 7 Rated thrust characteristic of NT55V

10 20



30 40

Ambient temperature °C

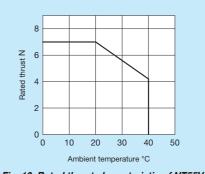


Fig. 10 Rated thrust characteristic of NT55V

Remark: This is a case when mounting on a metal mating member material.

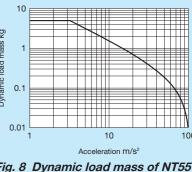


Fig. 8 Dynamic load mass of NT55V

Remark: This is a value calculated based on the thrust force with table moving speed set to 500mm/s.

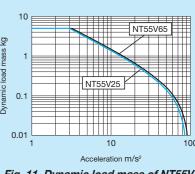


Fig. 11 Dynamic load mass of NT55V

#### Remark: This is a value calculated based on the thrust force with table moving speed set to 500mm/s.

#### NT80V

#### Use with driver ADVA-01NL or MR-J4

Table traveling speed mm/s

Fig. 9 Thrust characteristic of NT55V

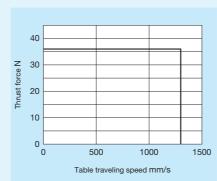


Fig. 12 Thrust characteristic of NT80V

Use with driver ADVA-R5ML

NT80V65

NT80V25

500

Table traveling speed mm/s

Fig. 15 Thrust characteristic of NT80V

20

NT80V120

1000

1500

# 10 20 30 40 Ambient temperature °C

Fig. 13 Rated thrust characteristic of NT80V

Remark: This is a case when mounting on a metal mating member material.

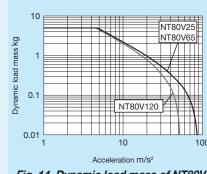
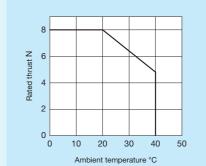
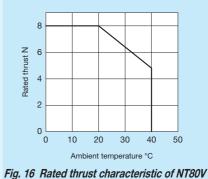


Fig. 14 Dynamic load mass of NT80V

Remark: This is a value calculated based on the thrust force with table moving speed set to 500mm/s.



Remark: This is a case when mounting on a metal mating member material.



d NT80V25 0.1 0.01 Acceleration m/s<sup>2</sup>

Fig. 17 Dynamic load mass of NT80V

Remark: This is a value calculated based on the thrust force with table moving speed set to 500mm/s. 1N=0.102kgf=0.2248lbs. Ⅱ-250 1mm=0.03937inch

# 4

#### ■ Thrust characteristics of NT···H

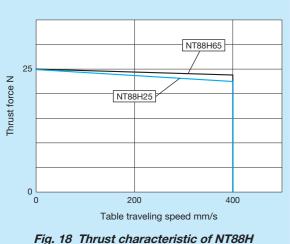


Fig. 18 Inrust characteristic of N 188H

### ■ Thrust characteristics of NT···XZ and NT···XZH

#### Use with driver ADVA-01NL

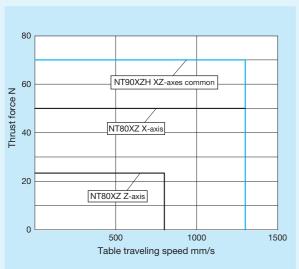


Fig. 20 Thrust characteristics of NT···XZ and NT···XZH

#### Use with driver ADVA-R5ML

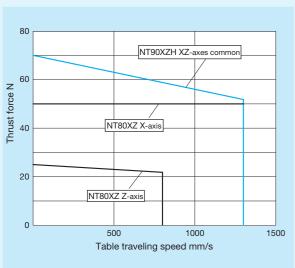


Fig. 22 Thrust characteristics of NT···XZ and NT···XZH

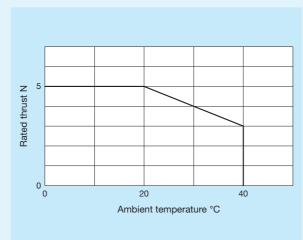


Fig. 19 Rated thrust characteristic of NT88H

Remark: This is a case when mounting on a metal mating member material.

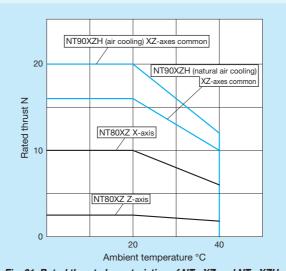


Fig. 21 Rated thrust characteristics of NT···XZ and NT···XZH

Remark: This is a case when mounting on a metal mating member material.

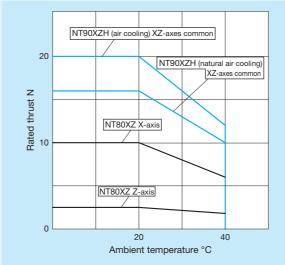


Fig. 23 Rated thrust characteristics of NT···XZ and NT···XZH

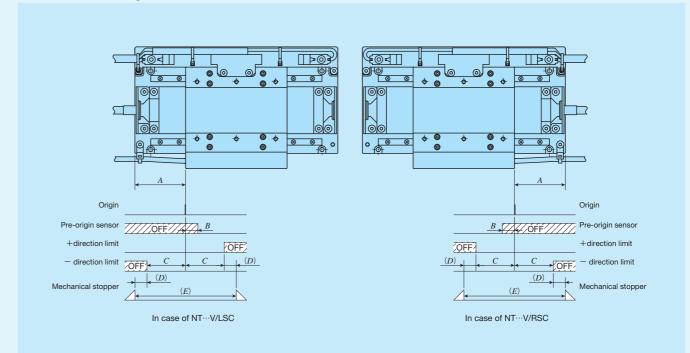
Remark: This is a case when mounting on a metal mating member material.

# **Mounting**

For the processing accuracy of the Precision Positioning Table mounting surface and the tightening torque of the fixing screws, see page II-29.

# **Sensor Specification**

Table 6 Sensor timing chart for NT55V/SC and NT80V/SC



					unit: mm
Model and size	A	B(1)	C(1)	D(1)	E(1)
NT55V 25/SC	20	4	12.5	3	31
NT55V 65/SC	40	4	32.5	3	71
NT80V 25/SC	20	4	12.5	3	31
NT80V 65/SC	40	4	32.5	3	71
NT80V120/SC	70	4	60	5.5	131

Note (1) Respective values are for reference and are not guaranteed values.

For detailed dimensions, please contact IKO.

Remark: For the specifications of respective sensors, please see the section of sensor specification in General Explanation.

#### ■ NT···V, NT···XZ and NT···XZH do not have a built-in sensor

Return to origin operation in a system configuration using driver ADVA and the system configuration for NT38V is conducted by external input. In the return to origin operation, the moving table turns around after contacting the mechanical stopper, and then stops at the origin position. Since, however, a limit sensor and a pre-origin sensor can be mounted on NT55V and NT80V with a supplemental signal (/SC), the return to origin operation using each sensor is also possible.

Forward / backward direction limit detection in a system configuration using the driver ADVA is performed by driver's soft-ware limit function. The stroke range can be set by parameters for driver. In addition, the software limit function is only enabled in position control mode and return to origin must be completed. In case of speed control mode and thrust force control mode, mount an external sensor.

#### 0 0 0 Origin 14 OFF OFF 14 +direction limit +direction limit 14 OFF Mechanical stopper Mechanical stopper In case of NT88H25/L In case of NT88H25/R 0 ⊚ ° ⊚ ⊚ ⊚ ⊚, 0 ⊚ ⊚ 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 Origin OFF 34 +direction limit → OFF - direction limit OFF ← - direction limit In case of NT88H65/L In case of NT88H65/R Fig. 24 Sensor timing chart for NT···H

Remarks 1. For return to origin operation in a standard system configuration, use the return to origin function (limit inversion method) of the driver. It is necessary to input the limit signal output from the encoder interface to the driver.

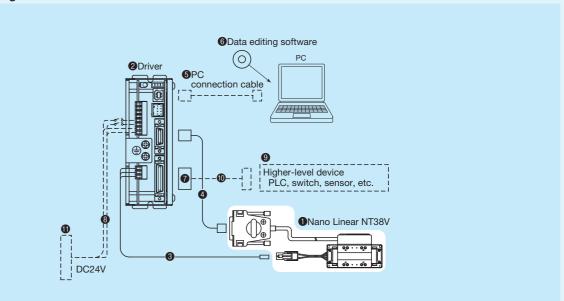
- 2. Pre-origin sensor is not provided.
- 3. For the specifications of respective sensors, please see the section of sensor specification in General Explanation.

# **System Configuration**

### ■ System configuration for NT38V

There are dedicated driver for Nano Linear NT38V, and the system configuration is shown in Table 7. For detailed driver specifications, please see the section of driver specifications on page II-351. When you place an order, please specify desired identification numbers from the list of Table 7.

Table 7 System configuration for NT38V



No.	Name	Identification number		
0	Nano Linear NT···V	NT38V		
2	Driver	NCR-DCE0D3B-021D-S135		
3	Motor extension cord (3m(1))	TAE20T8-AM03		
4	Encoder extension cord (1.5m(1))	TAE20U8-EC		
6	PC connection cable	This must be prepared by customer USB cable A plug - Mini B plug		
6	Data editing software	NCR-XCR000-S135		
0	Connectors for input & output signal	TAE20U9-CN(2)		
8	Power cord			
9	Higher-level device	This must be prepared by sustamer		
0	Higher-level device connection cord  This must be prepared by customer.			
10	DC24V power supply			

Notes (1) For specific cord length, please contact IKO.

(2) Connectors for input & output signal TAE20U9-CN is a combined product of 10136-3000PE (connector) and 10336-52F0-008 (cover) from 3M Japan Limited.

#### ■ System configuration for NT55V, NT80V, NT···XZ and NT···XZH

Two series of dedicated drivers, ADVA and MR-J4, are available for Nano Linear NT55V, NT80V, NT····XZ and NT····XZH, the system configuration varies depending on the driver used. For ADVA, two types of specification, pulse train specification and high speed network EtherCAT specification, are available. For MR-J4, only high speed network SSCNET II/H specification is available. Table 8 shows the correspondence between drivers and tables. Table 9 shows the example of identification number for ADVA, and Table 10 shows the tables and model number of applicable MR-J4. For detailed driver specification, please see the driver specification on pages II -353 to II -356.

Please also note that the drivers compatible with MECHATROLINK will be prepared based on usage. If needed, please contact IKO.

Table 8 Nano Linear NT···V, NT···XZ, NT···XZH and model numbers of applicable drivers

Driver type	Applicable Nano Linear model
ADVA	NT55V、NT80V、NT···XZ、NT···XZH
MR-J4	NT55V、NT80V

Remark: MR-J4 is only applicable to sensor-included specification / SC.

#### Table 9 Model number for ADVA

ADVA	-	01NL	EC	/	NT55V25
① Model		(2)	(3)		<b>(4</b> )

② Current and voltage			
01NL	Single-phase / Three-phase 200 V		
R5ML	Single-phase 100 V		
·			
3 Command type			
No symbol Pulse train command			
EC EtherCAT			

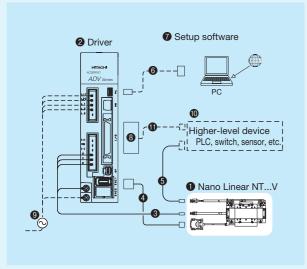
Applicable Nano Linear model			
NT55V 25	NT55V 25		
NT55V 65	NT55V 65		
NT80V 25	NT80V 25		
NT80V 65	NT80V 65		
NT80V120	NT80V120		
NT80XZ-X	NT80XZ X-axis		
NT80XZ-Z	NT80XZ Z-axis		
NT90XZH	For both NT90XZH X-axis and Z-axis		

#### Table 10 Nano Linear NT···V and model number of applicable MR-J4

Model number of table	Model number of driver
NT55V 25	MR-J4-10B-RJ/NT55V25
NT55V 65	MR-J4-10B-RJ/NT55V65
NT80V 25	MR-J4-10B-RJ/NT80V25
NT80V 65	MR-J4-10B-RJ/NT80V65
NT80V120	MR-J4-10B-RJ/NT80V120

Remark: MR-J4-10B is only applicable to sensor-included specification / SC.

Table 11 System configuration for NT···V with driver ADVA



No.	Name	Model and size	
8	Motor extension cord (3m) (1)	TAE20V3-AM03	
4	Encoder extension cord (2m) (1)	TAE20V4-EC02	
6	Sensor extension cord (2)	TAE10V8-LC□□	
		USB mini B cable	
6	PC connection cable	This must be prepared by	
		customer.	
		ProDriveNext	
		Please download from the	
7	Setup software	official website	
		of Hitachi Industrial	
		Equipment Systems Co., Ltd.	
8	I/O connector	TAE20R5-CN(3)	
9	Power cord		
0	Higher-level device	This must be prepared by	
•	I/O connector connection cable	customer.	

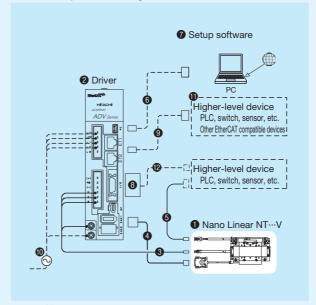
Notes (1) For specific cord length, please contact IKO.

- (2) The lengths of the sensor extension cord is specified in the fields of □□ located at the end of the identification number with a length from 3 to 10m in units of 1m.
- (3) I/O connector TAE20R5-CN is a combined product of 10150-3000PE (connector) and 10350-52F0-008 (cover) from 3M Japan Limited.

#### Setup software

To operate Nano Linear NT55V, NT80V, NT···XZ and NT····XZH, initial setting of driver parameters is required. Parameter setting for driver is performed using the setup software. It can also be used for gain adjustment and operational status check. In the driver, the setup software and PC connection cable are not provided. These can be shared in plural drivers but at least 1 set is required. Please prepare these on your own or place an order separately according to your requirement.

Table 12 System configuration for NT···V with driver ADVA···EC

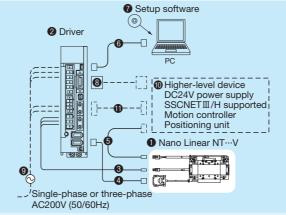


No.	Name	Model and size		
3	Motor extension cord (3m) (1)	TAE20V3-AM03		
4	Encoder extension cord (2m) (1)	TAE20V4-EC02		
6	Sensor extension cord (2)	TAE10V8-LC□□		
6	PC connection cable	USB mini B cable This must be prepared by customer.		
0	Setup software	ProDriveNext Please download from the offici website of Hitachi Industrial Equipment Systems Co., Ltd.		
8	I/O connector	TAE20V5-CN(3)		
9	Ethernet cable			
0	Power cord	This was at his account to a		
•	Higher-level device	This must be prepared by customer.		
12	I/O connector connection cable	Guotomoi.		

Notes (1) For specific cord length, please contact IKO.

- (2) The lengths of the sensor extension cord is specified in the fields of □□ located at the end of the identification number with a length from 3 to 10m in units of 1m.
- (3) I/O connector TAE20V5-CN is a combined product of 10120-3000PE (connector) and 10320-52F0-008 (cover) from 3M Japan Limited

Table 13 System configuration for NT···V with driver MR-J4-10B (SSCNET II/H compatible)

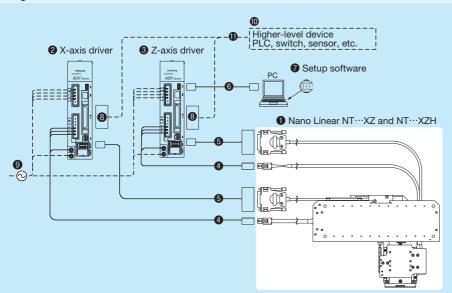


No.	Name	Identification Number	
3	Motor extension cord (3m) (1)	TAE20V3-AM03	
4	Encoder extension cord (2m) (1)	TAE20V6-EC02	
6	Sensor extension cord (2)	TAE10V8-LC□□	
6	PC connection cable (3m)	MR-J3USBCBL3M	
7	Setup software	SW1DNC-MRC2-J	
8	I/O connection connector	MR-CCN1 (3)	
9	Power cord		
10	Higher-level device (4)	This must be prepared by	
•	SSCNETⅢ/H connection cable	customer.	

Notes (1) For specific cord length, please contact IKO.

- (2) The lengths of the sensor extension cord is specified in the fields of □□ located at the end of the identification number with a length from 3 to 10m in units of 1m.
- (3) Connectors for input/output connection MR-CCN1 is a combined product of 10120-3000PE (connector) and 10320-52F0-008 (cover) from 3M Japan Limited.
- (4) The higher-level devices are a motion controller, positioning unit and DC24V power supply ready for SSCNETII/H from Mitsubishi Electric Corporation.

#### Table 14 System configuration for NT···XZ and NT···XZH



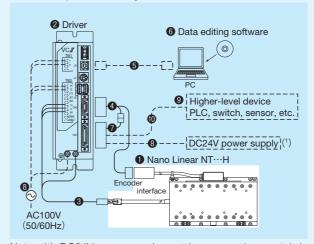
No.	Name	数量	Model and size			
0	Nano Linear NT···XZ and NT···XZH	1	NT80XZ4510	NT90XZH2510		
2	Driver for X-axis	1	ADVA-01NL/NT80XZ-X (200 V specs) ADVA-R5ML/NT80XZ-X (100 V specs)			
3	Driver for Z-axis	1	ADVA-01NL/NT80XZ-Z (200 V specs) ADVA-R5ML/NT80XZ-Z (100 V specs)			
4	Motor extension cord (3m)(1)	2	TAE20V3-AM03			
6	Encoder extension cord (2m)(1)	2	TAE20V4-EC02			
6	PC connection cable	1	USB mini B cable (This must be prepared by customer.)			
•	Setup software	1	ProDriveNext Please download from the official website of Hitachi Industrial Equipment Systems Co., Ltd.			
8	I/O connector	2	TAE20R5-CN(2)			
9	Power cord	_	This must be prepared by customer.			
10	Higher-level device	_				
•	I/O connector connection cable	_				

Notes (1) For specific cord length, please contact IKO.

#### ■ System configuration of NT···H

There are dedicated driver for Nano Linear NT···H, and the system configuration is shown in Table 15. For detailed driver specification, please see the section of driver specification on page II-352. When you place an order, please specify desired model numbers from the list of Table 15.

Table 15 System configuration of NT···H



No.	Name	Model number
0	Nano Linear NT···H	NT88H
2	Driver	NCR-DDA0A1A-051D-T08
3	Motor extension cord (3m) (2)	TAE20T8-AM03
4	Encoder extension cord (2m) (2)	TAE20T9-EC02
6	PC connection cable	This must be prepared by customer.  USB cable  A plug - B plug
6	Data editing software	NCR-XCR000-S135
7	Connector set	TAE20U0-CN(3)
8	Power cord	
9	Higher-level device	This must be prepared by
I/O connector connection cable		customer.

Notes (1) DC24V power supply must be prepared separately by customer.

- (2) For specific cord length, please contact IKO.
- (3) The connector set TAE20U0-CN is a set of I/O connector and connector for sensor (crimp wired (200mm)). The I/O connector is a combined product of 10136-3000PE (connector) and 10336-52F0-008 (cover) from 3M Japan Limited. The connector for sensor is a combined product of 170365-1 (contact) and 172157-1 (housing) from Tyco Electronics Japan G.K..

#### Data editing software

To operate Nano Linear NT···H, initial setting of driver parameters is required. Parameter setting for driver is performed using the data edition software.

In the driver, the data edition software and PC cable are not provided. These can be shared in plural drivers but at least 1 set is required. Please place an order separately according to your requirement.

<sup>(2)</sup> I/O connector TAE20R5-CN is a combined product of 10150-3000PE (connector) and 10350-52F0-008 (cover) from 3M Japan

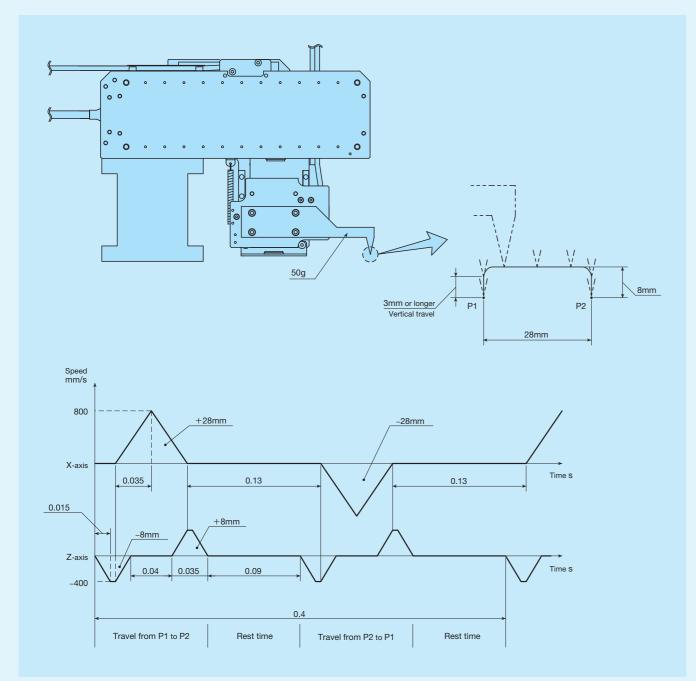
# **Example Operation Pattern**

## ■ Example operation pattern of NT···XZ pick and place

Described below is a representative example of operation pattern of pick and place.

Table 16 Operational conditions

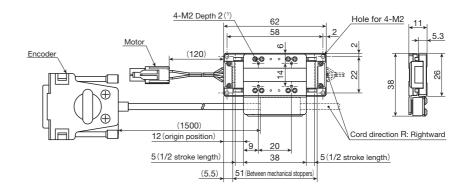
Item		Operational conditions
Carrying mass	g	50
X-axis travel distance	mm	28
Z-axis travel distance	mm	8
Rest time in P1 and P2	S	0.09
1 cycle time	S	0.4
X-axis effective thrust force	N	8.9
Z-axis effective thrust force	N	2.5



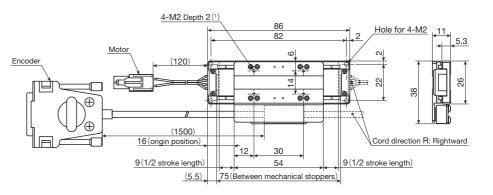
Remark: The speed pattern diagram shows a program pattern, not actual motions.

# **IKU** Nano Linear NT

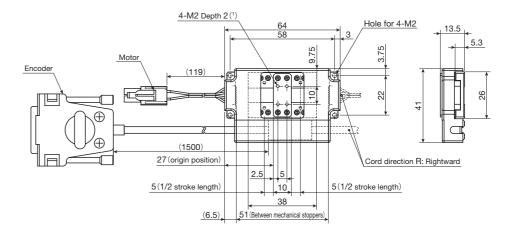
## NT38V10



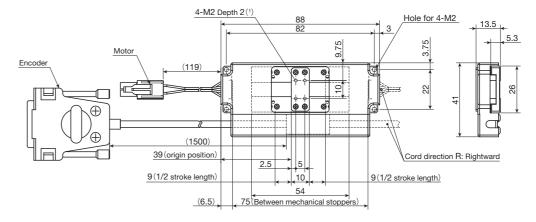
# NT38V18



# NT38V10/D



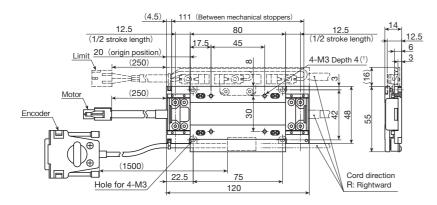
# NT38V18/D



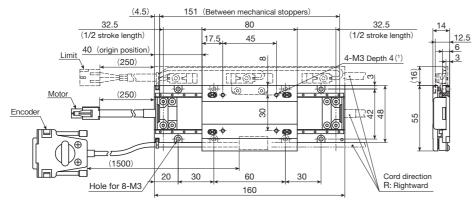
Note (1) Too deep insertion depth of the mounting bolt may affect the running performance of the moving table, so never insert a bolt longer than the depth of the through hole.



## NT55V25



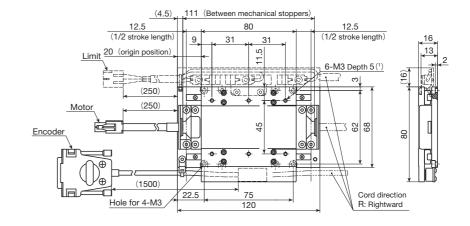
## NT55V65



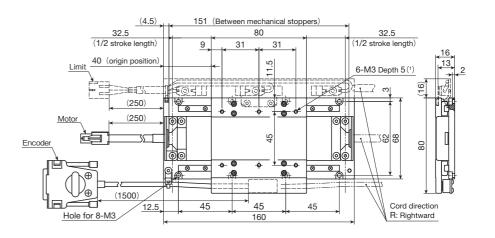
Note (1) Too deep insertion depth of the mounting bolt may affect the running performance of the moving table, so never insert a bolt longer than the depth of the through hole.

Remark: Dashed line portions in the dimensional figures indicate the sensor-included specification / SC.

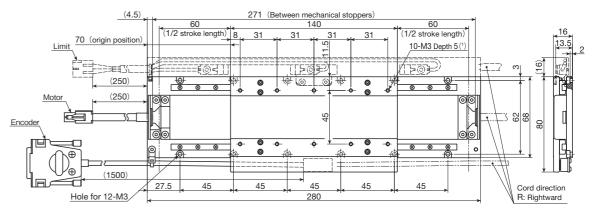
# NT80V25



## NT80V65



## NT80V120



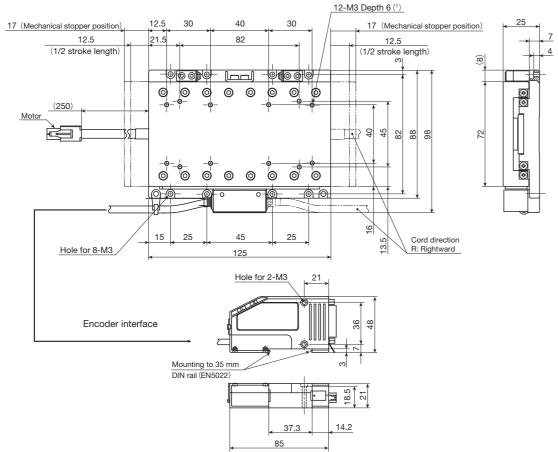
Note (1) Too deep insertion depth of the mounting bolt may affect the running performance of the moving table, so never insert a bolt longer than the depth of the through hole.

Remarks 1. Dashed line portions in the dimensional figures indicate the sensor-included specification / SC.

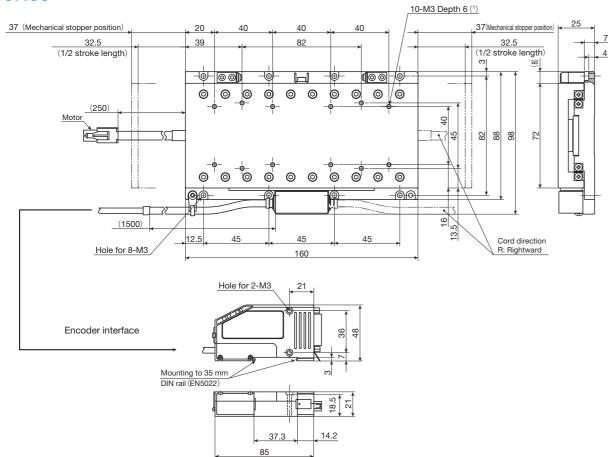
2. XY two-axis specification table combined with NT80V with NT80V25 used as an upper axis is assembled in IKO before shipping.

# **IKO** Nano Linear NT

## NT88H25

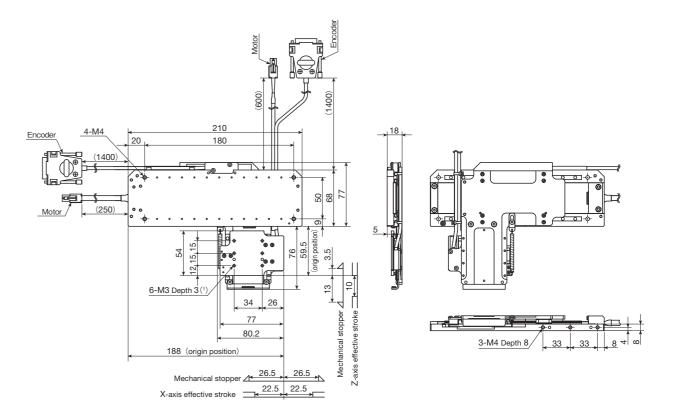


## NT88H65

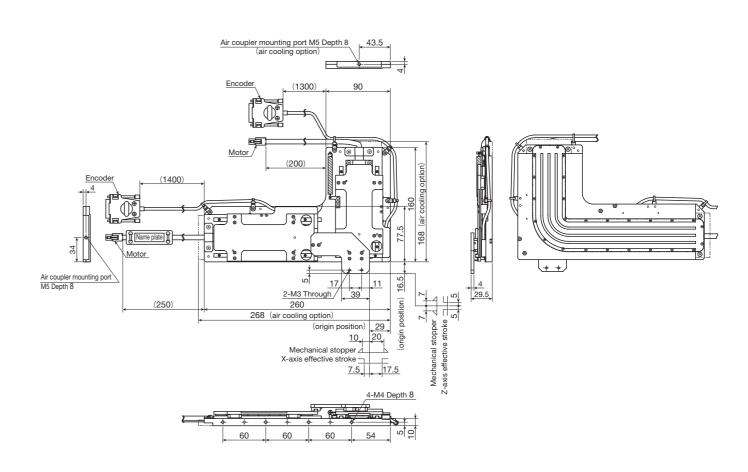


Note (1) Too deep insertion depth of the mounting bolt may affect the running performance of the moving table, so never insert a bolt longer than the depth of the tapped hole.

# NT80XZ



# NT90XZH



Note (1) Too deep insertion depth of the mounting bolt may affect the running performance of the moving table, so never insert a bolt longer than the depth of the through hole.